



### Seating Upholstery Textile Program

ArcCom Customer Service 800.223.5466 or orders@arc-com.com

Order memo samples through ArcCom Customer Service, Alliance website

All patterns not listed must be ordered as COM

This document is considered the most up-to-date listing of ArcCom graded-in

Pattern	Grade	Application Guidelines	Deletions	Are Flame Retardants Added
Alpha	F	None		Varies by Color
Ambiance	E	None		No
Angle	R	2		No
Apex	O	2		No
Apollo	F	None		No
Aura	B	None		No
Arabesque	H	None		No
Arashi	L	2,3		No
Around	K	2		No
Astor	H	2		No
Athena	L	2		No
Atmosphere	A	None		No
Atomic	R	2		No
Axis	J	None		Yes
Bali	Q	2		No
Block Petal	R	2		No
Boardwalk	F	2		No
Bocce	M	2		No
Bronco	G	None		Varies by Color
Burkina	H	None		No
Cadence	H	None		No
Calais Stripe	L	2		No
Caress	J	None		No
Carnival	G	None		Yes
Cavo	J	None		No
Centring Stripe	J	2,6		No
Ceramica	N	2		No
Channel	F	None		Varies by Color
Chroma	F	None		Varies by Color
Cirque	M	1,2		No
Coastline	F	None		No
Column	G	2		No
Connect	K	None		No
Contour	L	2		No
Cosmos	L	2		Varies by Color
Crescendo	N	2		No
Crystal	K	2		No
Dakota	D	None	08.20: 69921, 69923, 69929	No
Dakota 2	D	None		No
Daytona	R	2		Varies by Color
Delphi	D	None		No
Delta	D	1	01.21: 69841, 69846, 69852, 69861	No
Drifter	D	None		No
Durango	C	1		Varies by Color
Dynasty	H	None		Varies by Color
Eden	F	None		No
Elementary	T	2		No
Elevado	G	None		No
Embrace	D	None		No
Emerson	B	None		No
Empress	D	None		No
Encore	C	4		No
Engrave	G	None		No
Equinox	B	None		No
Etch	E	1		Varies by Color
Evolution	M	2		No
Fiji	E	None		No
Flora	F	2		No
Fragment	Q	2		No
Frontier	D	1	08.20: 67495 03.20: 67484	Varies by Color
Galaxy	M	3		No
Gamma	F	None		Varies by Color
Gardenia	F	None		Yes
Gatsby	F	2		Varies by Color
Gem	E	None		Yes
Geostitch	M	2,3		No
Glam	F	None		Varies by Color
Glinda	I	None		No
Glo	G	None		Varies by Color
Great Wall	L	2		No
Grid	L	2		No
Harlequin	R	2		No
Highlands	I	None		No
Hush	F	3		No
Illusion	C	None	01.21: 68596 08.20: 68585, 68591	Varies by Color
Illusion 2	C	None		No
Insight	B	None		No
Intaglio	G	None		No
Intaglio 2	G	None		Varies by Color
Intersect	I	2	04.19: 69561, 69562, 69566, 69567	No
Interstate	H	2		No
Iona	H	2		No
Isabella	F	2		Varies by Color
Itajime	N	2,3		No
Jive	L	2		No
Kaolin	F	None		No

Pattern	Grade	Application Guidelines	Deletions	Are Flame Retardants Added
Katano	L	2,3		No
Key	L	2		No
Kuba	T	2		No
Kumo	K	2,3		No
Legacy	H	1		No
Legend	G	None		No
Linea	G	None		No
Loara	L	2,3		No
Lore	H	None		No
Lunette	J	None		No
Luxe	G	None		No
Lyre	I	2		No
Lyric	P	2		Yes
Majorca	J	None		No
Marathon	F	None		No
Marquee	L	2		Varies by Color
Mason	M	2		Varies by Color
Mason Stripe	J	2		No
Mesa	E	1		No
Moon Beam 2	H	None		No
Morgan	F	2		No
Morocco	L	2		No
Nahouri	H	None		No
Network	N	2		No
Nova	Q	2	7.20: 60000, 60001, 60002, 60003, 60005, 60009, and 60013 due to Mill closure	No
No	I	2		No
Odyssey	F	None		No
Ombre Petal	I	3		No
Omega	E	2		Varies by Color
Palatine	F	None	03.20: 68463	No
Palatine 2	F	None		No
Paxton	K	2, 4, 7		No
Perspective	M	2		No
Polished	G	1		Varies by Color
Polo	K	2,3		No
Posh	H	1	2.22: 67789, 67790, 67791, 67795 03.20: 67781 and 67794	No
Primavera	L	2		No
Quest	L	2		No
Radius Restricted due to Quality Issues	O	2		No
Raya	J	2		No
Reality Check	L	2		No
Rodeo 2	D	None		No
Rogue	G	None		No
Roundabout	E	None		No
Santa Fe	G	None		No
Santorini	J	None		No
Saxon	L	2		No
Sector	L	2		No
Sequoia	M	2	7.20: 61393, 61394, 61395, 61397, and 61400 due to Mill closure	No
Sherlock	E	None		No
Sherlock 2	D	None		No
Shibori	L	2	7.20: 60041, 60042, 60043, 60045, 60046, 60048, 60051, and 60054 due to Mill closure	No
Shimmer	E	1		No
Shimmer 2	E	None		No
Silverado Restricted due to Quality issues	E	1		Varies by Color
Silverado 2 Restricted due to Quality issues	E	1		Varies by Color
Skye	J	None		Varies by Color
Soho	B	None		No
Solitude	I	None		No
Sonata Stripe	M	2		No
Sonic	T	2		No
Spectrum	D	None		No
Speedway	L	2		No
Spin	P	2		No
Spinnaker	N	2		No
Spirit	D	4	01.21: 60465, 60467, 60470, 60480, 60482, 60486, 60488, 60489	No
Square One	R	2		No
Stallion	B	1		No
Strata	E	1		Yes
Streamline	L	2		No
Sukhala	S	2		No
Summit	B	None		No
Sundial	M	2		No
Sync	F	None		No
Tailored	G	None		No
Tally	H	2		Yes
Tectonic	F	None		Varies by Color
Tick-Tock	I	2		No
Tiebele	H	None		No
Transform	B	None		No
Traverse	L	2		No
Tritik	R	2,3		No
Urban	H	None		No
Vanderbilt	I	2		No
Vault	Q	2		No
Venture	L	2		No
Victoria	L	2,4,7		No
Vivo	H	None		No

<b>Pattern</b>	<b>Grade</b>	<b>Application Guidelines</b>	<b>Deletions</b>	<b>Are Flame Retardants Added</b>
Wanderer	R	2		No
Watson	B	None		No
Welch Check	K	2		No
Windlass	R	2		No
York Plaid	Q	2		No

## Textile Appearance Guidelines

Please note that these guidelines are here to help you have the best looking product that Kimball International can provide to you. Guidelines 1-4 are simply explanations of what you may see on your chair. We can still upholster fabrics associated with these guidelines, but you may see some of the characteristics described.

1. Due to thickness and or stiffness this textile may result in gathers and puckers around corners, contours and certain seams.
2. Patterns are considered matched directional; however, decorative stitching, tufting/buttons, seams and seat to back on corner, wedge and diagonal units may not align due to pattern configuration.
3. Textile with high nylon or wool content (more than 50%) may show signs of material stretch and lack of rebound when room temperatures fluctuate.
4. Mohair, velvet and chenille may be easily bruised or have the potential of crooked seams due to the heavy nap and flip.

## Textile Restriction Guidelines

Fabrics associated with guidelines 5, 6 and 7 prevent us from upholstering the applicable chair series.

5. This textile cannot be used for glue application. Potential issues could include poor adhesion quality to the mating surface, separation of the fabric face from the backing or glue bleeding through the fabric.
6. Thin and/or loosely woven textiles cannot be used due to potential fabric separation at the seams.
7. This textile has an uneven/irregular surface and cannot be used with topstitch upholstery. The topstitch disrupts the visual appearance of the upholstery. You can contact By Design to see if it is possible to remove the model's top stitch in order to use the fabric.

## Textile Application Guidelines

Seating Series	1	2	3	4	5	6	7
Abott	✓		✓	✓		✓	
Acquaint	✓		✓	✓		✓	✓
Adagiato							✓
Admire	✓		✓	✓			
Admire - Stitch-It V models	✓		✓	✓			✓
Alloy Pedestal Cushion Tops	✓		✓	✓			
Alpine							
Alterna						✓	
Anora	✓	✓	✓	✓		✓	
Araldo	✓	✓	✓	✓		✓	
Arlington	✓		✓	✓			
Arlington Tufted	✓	✓	✓	✓			
Arpeggio	✓	✓	✓	✓		✓	
Aspen	✓		✓	✓		✓	✓
Aurora Executive	✓	✓	✓	✓	✓	✓	✓
Aurora guest	✓		✓	✓		✓	✓
Aussie	✓		✓	✓		✓	
Behnti							✓
Beo	✓		✓	✓		✓	
Beo Lounge	✓		✓	✓		✓	✓
Bloom	✓	✓	✓	✓		✓	✓
Boyd							
Boyd Tufted							✓
Canopy Cushion	✓		✓	✓		✓	✓
Casbah Pedestal Cushion Tops	✓		✓	✓			
Chip	✓	✓	✓	✓		✓	✓
Cinch	✓		✓	✓	✓		
Circ	✓		✓	✓		✓	✓
Clairmont	✓	✓	✓	✓		✓	
Clever Pedestal Cushion Tops	✓		✓	✓			
Collage	✓		✓	✓			
Collette	✓		✓	✓		✓	✓
Confide Lounge	✓		✓	✓	✓	✓	✓
Confide Guest	✓		✓	✓		✓	✓
Cricket							
Davari	✓		✓	✓		✓	✓
Delgado	✓		✓	✓	✓	✓	✓
Ditto	✓		✓	✓			
Eager	✓	✓	✓	✓		✓	
Eklund	✓	✓	✓	✓		✓	✓
Eklund Tufted	✓	✓	✓	✓		✓	✓
Eloquence Executive/Lounge	✓		✓	✓		✓	✓
Eloquence guest/tandem/bariatric	✓		✓	✓			
Eloquence guest - Stitch-it V models	✓		✓	✓			✓
Embra						✓	✓
Embra Sleep Sofa						✓	✓

**Textile Application Guidelines**

<b>Seating Series</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>
Enjoy	✓	✓	✓	✓		✓	✓
Epic Pedestal Cushion Tops	✓		✓	✓			✓
Entourage	✓	✓	✓	✓		✓	✓
Essay upholstered seat	✓		✓	✓	✓		
Event	✓		✓	✓		✓	
Everyspace Pedestal Cushion Tops	✓		✓	✓			✓
Ezzeri						✓	
Farrah	✓		✓	✓		✓	✓
fiXt Cushion							✓
Fight Club	✓	✓	✓	✓		✓	
Flip	✓	✓	✓	✓		✓	✓
Footprint Pedestal Cushion Tops	✓		✓	✓			✓
Fringe	✓	✓	✓	✓		✓	✓
Fuel plastic back	✓		✓	✓			
Fuel upholstered back	✓		✓	✓	✓		
Geo	✓	✓	✓	✓		✓	✓
Greer							✓
Grin	✓		✓	✓	✓	✓	
Grin Tufted	✓		✓	✓	✓	✓	✓
Helio	✓		✓	✓	✓	✓	✓
Hobsen	✓	✓	✓	✓		✓	✓
Idara	✓	✓	✓	✓		✓	✓
Independence - Richland	✓		✓	✓			
Independence - All others	✓		✓	✓			
Independence - Hillsborough 956,957,958	✓		✓	✓			✓
Independence - Newcastle 942,944	✓		✓	✓			✓
Jelson							✓
Jiminy	✓		✓	✓		✓	
Joelle	✓	✓	✓	✓		✓	✓
Joelle Ottomans (Ancillary and modular)							✓
Jovalie	✓	✓	✓	✓		✓	✓
Joya	✓	✓	✓	✓		✓	✓
Karid	✓	✓	✓	✓		✓	✓
Kozmic	✓	✓	✓	✓		✓	✓
Laudio	✓		✓	✓		✓	✓
Lavoro mesh/plastic back	✓		✓	✓		✓	✓
Lavoro upholstered back	✓		✓	✓	✓	✓	✓
Lochlyn	✓		✓	✓		✓	
Lolita	✓	✓	✓	✓		✓	✓
LSM	✓	✓	✓	✓		✓	✓
Mabel	✓		✓	✓	✓	✓	✓
Marnia			✓	✓		✓	
Marina Table top							✓
Meadow							
Melora	✓	✓	✓	✓		✓	✓
Mix-it Mesh/Plastic Back	✓		✓	✓		✓	
Mix-it upholstered back	✓		✓	✓	✓	✓	
Mini Cooper							✓
Monterrey	✓	✓	✓	✓		✓	
Monterrey Tufted	✓	✓	✓	✓		✓	✓
Nate and Natty	✓	✓	✓	✓	✓	✓	✓
Nash							
Niles							
Otto							✓
Pairings	✓	✓	✓	✓		✓	✓
Physician/Exam Stool							
Pose	✓	✓	✓	✓		✓	
Pennant	✓		✓	✓		✓	
Priority Pedestal Cushion Tops	✓		✓	✓			✓

**Textile Application Guidelines**

<b>Seating Series</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>
Ralla	✓		✓	✓			
Renegade Pedestal Cushion Tops	✓		✓	✓			✓
Reno	✓		✓	✓		✓	✓
Respect	✓	✓	✓	✓		✓	✓
Rizora	✓		✓	✓			
Rolli							
Shore							
Smile	✓	✓	✓	✓		✓	✓
Spruce							✓
Stature with accent	✓	✓	✓	✓		✓	
Stature all other	✓		✓	✓		✓	
Superkool	✓	✓	✓	✓		✓	✓
Swift	✓	✓	✓	✓		✓	
Swift Tufted	✓	✓	✓	✓		✓	✓
Sycamore							✓
Tag	✓		✓	✓		✓	
Tellaro	✓	✓	✓	✓		✓	
Tellaro Horizon Back Stitch and Tufted Models	✓	✓	✓	✓		✓	✓
Tessera Benches	✓		✓	✓		✓	
Tessera Pedestal Cushion Tops	✓		✓	✓			
Thatcher	✓	✓	✓	✓		✓	✓
Theo	✓	✓	✓	✓		✓	
Timberlane	✓		✓	✓			
Tizelle	✓	✓	✓	✓		✓	✓
Toss Accent Pillow, Bean Bags, Floor Cushions, Wedges & Cushions	✓		✓	✓		✓	✓
Tri	✓		✓	✓		✓	✓
Triumph Wood	✓	✓	✓	✓		✓	
Tucker	✓		✓	✓		✓	✓
Tucker Health	✓		✓	✓		✓	✓
Twill							✓