ARPEGGIO™

Side Chairs and Tables

Rolled Back
➤ See page 6.3 to specify.

Height 32 1/2"
Width 25 3/4"
Depth 26"
Arm height 25 1/2"
Seat height 18 1/2"
Seat width 19 1/4"
Seat depth 18 3/4"

Pillow Back
➤ See page 6.3 to specify.

Height 33 1/4"
Width 30"
Depth 25 3/4"
Arm height 27 3/4"
Seat height 18 1/2"
Seat width 19 1/4"
Seat depth 18"

Occasional Tables
Available with radius or beveled rim.
➤ See page 6.5 for dimensions and to specify.
Frame is constructed of kiln-dried maple hardwoods.

Corners are reinforced with wood corner blocks and tie screws.

Nylon glides are \( \frac{7}{8} \) in diameter.

Back and seat are fully upholstered. Cushions are high-resiliency, CFC-free polyurethane foam.

Joints are double doweled and securely glued to ensure maximum strength.

Details

Rolled Back  Pillow Back

Two different Arpeggio models are available; each has its own distinct design.

Seat suspension is constructed of molded plywood that is machined to form an open perimeter. Unidirectional webbing is machine stretched across the open perimeter and stapled to the edges to form a suspension.

Seat cushion, applied to the flexible webbing suspension, is 2" thick.

Seat upholstery is wrapped over the seat cushion and secured to the seat suspension with upholstery staples. The entire seat assembly is fitted into the frame with wood screws inserted into the wood corner blocks.

Back is constructed using \( \frac{9}{16} \)-thick, 9-ply molded plywood. Machine screws and T-nuts attach the back to the frame. Upholstery is wrapped over 3"-thick sculpted foam and secured with upholstery staples.

Back of pillow back model is topped with 1¼ ounces of low melt conjugate fiber wrap for added comfort.

Outer back is constructed with \( \frac{9}{16} \)" thick 3-ply molded plywood and \( \frac{1}{4} \)" thick foam. Outer back is attached with press fit fasteners.

Contrasting piping is available in any Kimball fabric or leather.

Contrasting back is available on pillow back model with Kimball upholstery, COM, COL, or Alliance Program upholstery. Use an electronic specification tool for accurate pricing.
## Side Chairs

with Kimball Upholstery

<table>
<thead>
<tr>
<th>Model</th>
<th>Kimball Upholstery Price Grade</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 or COM</td>
</tr>
<tr>
<td><strong>Rolled Back</strong></td>
<td></td>
</tr>
<tr>
<td>ARP-GC4A</td>
<td>$1511</td>
</tr>
<tr>
<td><strong>Pillow Back</strong></td>
<td></td>
</tr>
<tr>
<td>ARP-GC4E</td>
<td>$1549</td>
</tr>
</tbody>
</table>

Contrasting piping is available in any Kimball fabric or leather only. No upcharge.

Contrasting back is available on pillow back model with Kimball upholstery, COM, COL, or Alliance Program upholstery. Use an electronic specification tool for accurate pricing.

Thin, thick, or stiff materials may result in gathers and puckers at corners, contours, and seams.

➤ See page 6.7 for COM/COL yardage requirements.

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**TB133**

Models that meet TB133 requirements are available in select upholstery.

➤ Contact By Design.

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## How to Specify

### Rolled-Back Side Chair

1. Model
2. Seat, Back, and Arms (primary):
   - Upholstery grade
   - Upholstery number
3. Piping:
   - Upholstery grade
   - Upholstery number
4. Frame:
   - Finish price group: STD = Group 1
   - Finish designator

### Pillow-Back Side Chair

1. Model
2. Back:
   - Upholstery grade
   - Upholstery number
3. Seat and Arms (primary):
   - Upholstery grade
   - Upholstery number
4. Piping:
   - Upholstery grade
   - Upholstery number
5. Frame:
   - Finish price group: STD = Group 1
   - Finish designator
## Side Chairs

with Alliance Program Upholstery

### Alliance Upholstery Price Grade

<table>
<thead>
<tr>
<th>Model</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
<th>I</th>
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</thead>
<tbody>
<tr>
<td>ARP-GC4A</td>
<td>$1636</td>
<td>$1698</td>
<td>$1746</td>
<td>$1794</td>
<td>$1845</td>
<td>$1905</td>
<td>$1943</td>
<td>$2008</td>
<td>$2063</td>
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<td></td>
<td>2121</td>
<td>2212</td>
<td>2397</td>
<td>2512</td>
<td>2538</td>
<td>2560</td>
<td>2589</td>
<td>2617</td>
<td>2743</td>
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<tr>
<td>ARP-GC4E</td>
<td>$1679</td>
<td>$1744</td>
<td>$1794</td>
<td>$1844</td>
<td>$1896</td>
<td>$1959</td>
<td>$1999</td>
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<td>$2124</td>
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<tr>
<td></td>
<td>2184</td>
<td>2279</td>
<td>2471</td>
<td>2591</td>
<td>2619</td>
<td>2641</td>
<td>2671</td>
<td>2702</td>
<td>2833</td>
</tr>
</tbody>
</table>

### How to Specify

For each upholstery grade step in the model specification, combine the Alliance partner designator and fabric grade as follows:

- **ARC[grade]** = Arc Com
- **CAR[grade]** = Carnegie
- **CFS[grade]** = CF Stinson
- **LDI[grade]** = EnviroLeather
- **KNL[grade]** = KnollTextiles
- **MHM[grade]** = Maharam
- **MAF[grade]** = Mayer Fabrics
- **MOM[grade]** = Momentum
- **ULT[grade]** = Ultrafabrics

➤ See the corresponding Kimball upholstery pricing page for complete “How to Specify” steps.

### IMPORTANT

Orders cannot be cancelled for chairs specified with Alliance Program upholstery.

Contrasting piping is available in any Kimball fabric or leather only. No upcharge.

Contrasting back is available on pillow back model with Kimball upholstery, COM, COL, or Alliance Program upholstery. Use an electronic specification tool for accurate pricing.

Thin, thick, or stiff materials may result in gathers and puckers at corners, contours, and seams.

### TB133

Models that meet TB133 requirements are available in select upholstery. ➤ Contact **By Design.**

### Surface Materials

See page 6.1
Occasional Tables

**Standard Includes**
- Top: semi-open pore finish with a satin sheen (50)
- Legs and apron rails: solid maple
- Ships ready-to-assemble.

**How to Specify**

<table>
<thead>
<tr>
<th>Rim profile:</th>
<th>A = Radius</th>
<th>B = Beveled</th>
</tr>
</thead>
<tbody>
<tr>
<td>Veneer top:</td>
<td>C = Cherry</td>
<td>H = Birdseye Maple</td>
</tr>
</tbody>
</table>

| Finish price group: | STD = Group 1 |

**Pricing**

### End Tables

<table>
<thead>
<tr>
<th>D</th>
<th>W</th>
<th>H</th>
<th>Model</th>
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<th>$1297</th>
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<td>20&quot;</td>
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<table>
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<td>20&quot;</td>
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### Corner Tables

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<th>D</th>
<th>W</th>
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<th>$1743</th>
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</thead>
<tbody>
<tr>
<td>24&quot;</td>
<td>42&quot;</td>
<td>15&quot;</td>
<td>ARP-2442</td>
<td>Birdseye Maple</td>
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<td>$2008</td>
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### Magazine Tables

<table>
<thead>
<tr>
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<th>W</th>
<th>H</th>
<th>Model</th>
<th>Cherry</th>
<th>$1743</th>
<th>$1743</th>
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</thead>
<tbody>
<tr>
<td>24&quot;</td>
<td>42&quot;</td>
<td>15&quot;</td>
<td>ARP-2442</td>
<td>Birdseye Maple</td>
<td>$2008</td>
<td>$2008</td>
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</table>
## Wood

<table>
<thead>
<tr>
<th>Price Group 1</th>
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</thead>
<tbody>
<tr>
<td><strong>MC</strong></td>
</tr>
<tr>
<td><strong>CC</strong></td>
</tr>
<tr>
<td><strong>MH</strong></td>
</tr>
<tr>
<td><strong>SC</strong></td>
</tr>
<tr>
<td><strong>IM</strong></td>
</tr>
<tr>
<td><strong>TM</strong></td>
</tr>
<tr>
<td><strong>ES</strong></td>
</tr>
<tr>
<td><strong>MW</strong></td>
</tr>
<tr>
<td><strong>TW</strong></td>
</tr>
<tr>
<td><strong>UW</strong></td>
</tr>
<tr>
<td><strong>CX</strong></td>
</tr>
<tr>
<td><strong>SX</strong></td>
</tr>
<tr>
<td><strong>CO</strong></td>
</tr>
<tr>
<td><strong>DF</strong></td>
</tr>
<tr>
<td><strong>YO</strong></td>
</tr>
<tr>
<td><strong>NW</strong></td>
</tr>
</tbody>
</table>

<sup>1</sup> CX Coco and SX Sienna price group 1 finishes on wood seating coordinate with the price group 2 sapele finishes with the same name, but are not a direct match.

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See the Kimball Surface Materials Reference Guide at www.kimball.com for a complete overview of the Kimball materials program, including:

- Characteristics of wood
- Special wood finishes
- Customer-specified laminate (CSL)
- Customer-specified paint (CSP)
- Fabric application and colorways
- Customer's own material (COM) overview
- Alliance program
- TB133 process

IMPORTANT: Wood finishes applied to solid hardwood are complementary to the same wood finish applied to wood veneer, but not an exact match. Contact Customer Service for more information.
**Upholstery**

**Applies to:**
- Arpeggio seating

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**Kimball Seating Fabric**
Price Grades 1–7

- See the Surface Materials Reference Guide at www.kimball.com for the most up-to-date list of available seating fabric patterns.

**Kimball Leather**
Price Grades L7 and L8

- See the Surface Materials Reference Guide at www.kimball.com for the most up-to-date list of available seating leather.

**Alliance Fabric**
Price Grades A–R


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**COM/COL Yardage Requirements**

<table>
<thead>
<tr>
<th>Model</th>
<th>COM</th>
<th>COL Square Feet</th>
<th>1–4&quot; Repeat</th>
<th>5–11&quot; Repeat</th>
<th>12–18&quot; Repeat</th>
</tr>
</thead>
<tbody>
<tr>
<td>ARP-GC4A</td>
<td>Entire Unit</td>
<td>2.3</td>
<td>2.8</td>
<td>3.6</td>
<td>4.9</td>
</tr>
<tr>
<td>ARP-GC4B</td>
<td>Entire Unit</td>
<td>2.1</td>
<td>2.7</td>
<td>3.6</td>
<td>4.9</td>
</tr>
<tr>
<td>ARP-GC4E</td>
<td>Entire Unit</td>
<td>2.5</td>
<td>3.0</td>
<td>3.7</td>
<td>4.8</td>
</tr>
<tr>
<td></td>
<td>Pillow back</td>
<td>1.0</td>
<td>1.2</td>
<td>1.2</td>
<td>1.3</td>
</tr>
<tr>
<td></td>
<td>Seat/arms</td>
<td>1.9</td>
<td>2.4</td>
<td>2.7</td>
<td>3.8</td>
</tr>
</tbody>
</table>

Kimball has analyzed each model to most accurately reflect the COM/COL yardage requirements shown at right. The yardage requirement for each model is based on 54"W fabric and cutting the fabric up the roll.

For widths other than 54", increase the yardage requirement by the factors below:

<table>
<thead>
<tr>
<th>Fabric width</th>
<th>Increase yardage</th>
</tr>
</thead>
<tbody>
<tr>
<td>50&quot;–53&quot;</td>
<td>15%</td>
</tr>
<tr>
<td>48&quot;–49&quot;</td>
<td>30%</td>
</tr>
<tr>
<td>45&quot;–47&quot;</td>
<td>45%</td>
</tr>
</tbody>
</table>

If repeat is larger than 18", contact Customer Service to confirm the correct amount of yardage required.

When ordering 10 or more chairs in the same COM, yardage requirements may be reduced.

Contact Customer Service.
<table>
<thead>
<tr>
<th>Notes</th>
<th>Pricing</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Statement of Line</td>
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<tr>
<td></td>
<td>Planning</td>
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<tr>
<td></td>
<td>Pricing</td>
</tr>
<tr>
<td></td>
<td>Surface Materials</td>
</tr>
</tbody>
</table>