ABBOTT™

Side Chairs

Fully Upholstered Back
➤ See page 3.3 to specify.

<table>
<thead>
<tr>
<th>Height</th>
<th>30⅜&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Width</td>
<td>27⅜&quot;</td>
</tr>
<tr>
<td>Depth</td>
<td>24½&quot;</td>
</tr>
<tr>
<td>Arm height</td>
<td>26&quot;</td>
</tr>
<tr>
<td>Seat height</td>
<td>18&quot;</td>
</tr>
<tr>
<td>Seat width</td>
<td>23&quot;</td>
</tr>
<tr>
<td>Seat depth</td>
<td>20&quot;</td>
</tr>
</tbody>
</table>

Upholstered Back with Wood Top
Bottom part of back is upholstered, top part is wood.
➤ See page 3.3 to specify.

<table>
<thead>
<tr>
<th>Height</th>
<th>30⅜&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Width</td>
<td>27¼&quot;</td>
</tr>
<tr>
<td>Depth</td>
<td>24½&quot;</td>
</tr>
<tr>
<td>Arm height</td>
<td>26&quot;</td>
</tr>
<tr>
<td>Seat height</td>
<td>18&quot;</td>
</tr>
<tr>
<td>Seat width</td>
<td>23&quot;</td>
</tr>
<tr>
<td>Seat depth</td>
<td>20&quot;</td>
</tr>
</tbody>
</table>

Open Back with Wood Top and Slat
Bottom part of back is open, top part is wood with wood slat.
➤ See page 3.3 to specify.

<table>
<thead>
<tr>
<th>Height</th>
<th>30⅜&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Width</td>
<td>27¾&quot;</td>
</tr>
<tr>
<td>Depth</td>
<td>24½&quot;</td>
</tr>
<tr>
<td>Arm height</td>
<td>26&quot;</td>
</tr>
<tr>
<td>Seat height</td>
<td>18&quot;</td>
</tr>
<tr>
<td>Seat width</td>
<td>23&quot;</td>
</tr>
<tr>
<td>Seat depth</td>
<td>20&quot;</td>
</tr>
</tbody>
</table>

Abbott
Kimball Seating
Steam-bent frame is constructed of kiln-dried European beech.

Wall-saver legs flare slightly so they contact the baseboard first, saving the wall’s finish.

Seat rails are reinforced with wood corner blocks and cleats attached with glued and wood screws.

Wood top on upholstered back with wood top model (shown) and open-back model is curved for back support and comfort.

Steambent, curved arms provide comfort and a unique design that complements various settings.

Upholstered back on applicable models is constructed of two panels that are sandwiched together. Each panel features a contoured 3-ply cross-banded plywood inner panel. Inner panels are covered with high-resiliency, CFC-free foam (1/2" on the front and 1/4" on the back). Upholstery is wrapped around the inner panels and secured with upholstery staples. Both front and back upholstery are securely attached to the wood top and cleats with Christmas-tree fasteners.

If clean-out feature is desired, specify open-back model, which is open below the wood top and slat to the seat.

Seat rails are reinforced with wood corner blocks and cleats attached with glued and wood screws.

Joints are securely fastened with mortise and tenon joinery or double-doweled construction to ensure long-term use.

Nylon glides are 7/8" in diameter.

Seat cushion is made of 1 1/4" thin-profile, high-resiliency, CFC-free foam for maximum comfort and durability.

Seat upholstery is wrapped over the seat cushion.

Contrasting upholstery on backs and seats is available on Abbott side chairs. If different price grades are selected, use our electronic specification tool for accurate pricing.
### Side Chairs

**Kimball Upholstery Price Grade**

<table>
<thead>
<tr>
<th>Model</th>
<th>1 or COM</th>
<th>2</th>
<th>3 or COL</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>7</th>
<th>L7</th>
<th>L8</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Fully Upholstered Back</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>K52S1AUFBU</td>
<td>$974</td>
<td>$1031</td>
<td>$1065</td>
<td>$1104</td>
<td>$1157</td>
<td>$1211</td>
<td>$1265</td>
<td>$1493</td>
<td>$1621</td>
<td></td>
</tr>
<tr>
<td><strong>Upholstered Back with Wood Top</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>K52S1AUWTRU</td>
<td>$1130</td>
<td>$1180</td>
<td>$1210</td>
<td>$1244</td>
<td>$1290</td>
<td>$1337</td>
<td>$1385</td>
<td>$1584</td>
<td>$1696</td>
<td></td>
</tr>
<tr>
<td><strong>Open Back with Wood Top and Slat</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>K52S1AWHBU</td>
<td>$922</td>
<td>$954</td>
<td>$973</td>
<td>$995</td>
<td>$1025</td>
<td>$1055</td>
<td>$1086</td>
<td>$1214</td>
<td>$1286</td>
<td></td>
</tr>
</tbody>
</table>

Contrasting upholstery is available with Kimball upholstery, COM, COL, or Alliance Program upholstery. Use an electronic specification tool for accurate pricing.

➤ See page 3.6 for yardage requirements.

Thin, thick, or stiff materials may result in gathers and puckers at corners, contours, and seams.

**How to Specify**

1. **Model**
2. **Back** (omit for open-back model):
   3. Upholstery grade
   4. Upholstery number
3. **Seat**:
   4. Upholstery grade
   5. Upholstery number
4. **Frame**:
   6. Finish price group:
      - STD = Group 1
   7. Finish designator
### Side Chairs

with Alliance Program Upholstery

<table>
<thead>
<tr>
<th>Model</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
<th>I</th>
</tr>
</thead>
<tbody>
<tr>
<td>K52S1AUFBU</td>
<td>$1057</td>
<td>$1099</td>
<td>$1131</td>
<td>$1163</td>
<td>$1196</td>
<td>$1237</td>
<td>$1262</td>
<td>$1305</td>
<td>$1342</td>
</tr>
<tr>
<td></td>
<td>1381</td>
<td>1441</td>
<td>1564</td>
<td>1641</td>
<td>1659</td>
<td>1673</td>
<td>1692</td>
<td>1712</td>
<td>1795</td>
</tr>
<tr>
<td>K52S1AUWTRU</td>
<td>1203</td>
<td>1239</td>
<td>1267</td>
<td>1295</td>
<td>1325</td>
<td>1360</td>
<td>1382</td>
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<td>1452</td>
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<td></td>
<td>1486</td>
<td>1539</td>
<td>1647</td>
<td>1714</td>
<td>1729</td>
<td>1742</td>
<td>1759</td>
<td>1776</td>
<td>1849</td>
</tr>
<tr>
<td>K52S1AWHBU</td>
<td>969</td>
<td>992</td>
<td>1010</td>
<td>1028</td>
<td>1047</td>
<td>1070</td>
<td>1084</td>
<td>1108</td>
<td>1129</td>
</tr>
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<td></td>
<td>1151</td>
<td>1185</td>
<td>1254</td>
<td>1297</td>
<td>1307</td>
<td>1315</td>
<td>1326</td>
<td>1337</td>
<td>1384</td>
</tr>
</tbody>
</table>

**Alliance Upholstery Price Grade**

- **A**
- **B**
- **C**
- **D**
- **E**
- **F**
- **G**
- **H**
- **I**

**How to Specify**

For each upholstery grade step in the model specification, combine the Alliance partner designator and fabric grade as follows:

- **ARC[grade]** = Arc Com
- **CAR[grade]** = Carnegie
- **CFS[grade]** = CF Stinson
- **LDI[grade]** = Envirol Leather
- **KNL[grade]** = Knoll Textiles
- **MHM[grade]** = Maharam
- **MAF[grade]** = Mayer Fabrics
- **MOM[grade]** = Momentum
- **ULT[grade]** = Ultrafabrics

➤ See the corresponding Kimball upholstery pricing page for complete “How to Specify” steps.

**IMPORTANT:** Orders cannot be cancelled for chairs specified with Alliance Program upholstery.

Contrasting upholstery is available. Use an electronic specification tool for accurate pricing.
### Wood

<table>
<thead>
<tr>
<th>Price Group 1</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>MC</td>
<td>Amber Cherry</td>
</tr>
<tr>
<td>CC</td>
<td>Cordoba Cherry</td>
</tr>
<tr>
<td>MH</td>
<td>Mocha Cherry</td>
</tr>
<tr>
<td>SC</td>
<td>Sedona Cherry</td>
</tr>
<tr>
<td>IM</td>
<td>Brighton Maple&lt;sup&gt;2&lt;/sup&gt;</td>
</tr>
<tr>
<td>TM</td>
<td>Huntington Maple</td>
</tr>
<tr>
<td>ES</td>
<td>Espresso Walnut</td>
</tr>
<tr>
<td>MW</td>
<td>Midtown Walnut</td>
</tr>
<tr>
<td>TW</td>
<td>Tribeca Walnut</td>
</tr>
<tr>
<td>UW</td>
<td>Urban Walnut</td>
</tr>
<tr>
<td>CX</td>
<td>Coco&lt;sup&gt;1&lt;/sup&gt;</td>
</tr>
<tr>
<td>SX</td>
<td>Sienna&lt;sup&gt;1&lt;/sup&gt;</td>
</tr>
<tr>
<td>CO</td>
<td>Canyon Straight Grain</td>
</tr>
<tr>
<td>DF</td>
<td>Driftwood Straight Grain</td>
</tr>
<tr>
<td>YO</td>
<td>Monterey Straight Grain&lt;sup&gt;2&lt;/sup&gt;</td>
</tr>
<tr>
<td>NW</td>
<td>Tuscan Straight Grain</td>
</tr>
</tbody>
</table>

<sup>1</sup> CX Coco and SX Sienna price group 1 finishes on wood seating coordinate with the price group 2 sapele finishes with the same name, but are not a direct match.

<sup>2</sup> Abbott is constructed of beech wood. Brighton and Monterey wood finishes on beech are complementary to Brighton on maple and Monterey straight grain, but are not a direct match.

See the Kimball Surface Materials Reference Guide at www.kimball.com for a complete overview of the Kimball materials program, including:
- Characteristics of wood
- Special wood finishes
- Customer-specified laminate (CSL)
- Customer-specified paint (CSP)
- Fabric application and colorways
- Customer’s own material (COM) overview
- Alliance program
- TB133 process

IMPORTANT: Wood finishes applied to solid hardwood are complementary to the same wood finish applied to wood veneer, but not an exact match. Contact Customer Service for more information.
Upholstery

Applies to:
• Abbott seating

Kimball Seating Fabric
Price Grades 1–7

➤See the Surface Materials Reference Guide at www.kimball.com for the most up-to-date list of available seating fabric patterns.

Kimball Leather
Price Grades L7 and L8

➤See the Surface Materials Reference Guide at www.kimball.com for the most up-to-date list of available seating leather.

Alliance Fabric
Price Grades A–R


COM/COL Yardage Requirements

<table>
<thead>
<tr>
<th>COM</th>
<th>Model</th>
<th>Non-Dir.</th>
<th>1–4&quot;</th>
<th>5–11&quot;</th>
<th>12–18&quot;</th>
<th>COL Square Feet</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>K52S1AUFBU</td>
<td>Entire Unit</td>
<td>1.2</td>
<td>1.7</td>
<td>2.8</td>
<td>3.4</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Back</td>
<td>0.7</td>
<td>0.8</td>
<td>1.0</td>
<td>2.4</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Seat</td>
<td>0.9</td>
<td>1.1</td>
<td>1.4</td>
<td>1.5</td>
</tr>
<tr>
<td></td>
<td>K52S1AUWTRU</td>
<td>Entire Unit</td>
<td>1.0</td>
<td>1.5</td>
<td>2.0</td>
<td>2.8</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Back</td>
<td>0.5</td>
<td>0.7</td>
<td>0.9</td>
<td>1.8</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Seat</td>
<td>0.9</td>
<td>1.1</td>
<td>1.4</td>
<td>1.5</td>
</tr>
<tr>
<td></td>
<td>K52S1AWHBU</td>
<td>Entire Unit</td>
<td>0.9</td>
<td>1.1</td>
<td>1.4</td>
<td>1.5</td>
</tr>
</tbody>
</table>

Kimball has analyzed each model to most accurately reflect the COM/COL yardage requirements shown at right. The yardage requirement for each model is based on 54"W fabric and cutting the fabric up the roll.

For widths other than 54", increase the yardage requirement by the factors below:

<table>
<thead>
<tr>
<th>Fabric width</th>
<th>Increase yardage</th>
</tr>
</thead>
<tbody>
<tr>
<td>50&quot;–53&quot;</td>
<td>15%</td>
</tr>
<tr>
<td>48&quot;–49&quot;</td>
<td>30%</td>
</tr>
<tr>
<td>45&quot;–47&quot;</td>
<td>45%</td>
</tr>
</tbody>
</table>

If repeat is larger than 18", contact Customer Service to confirm the correct amount of yardage required.

When ordering 10 or more chairs in the same COM, yardage requirements may be reduced.

➤Contact Customer Service.