Standing Height Tables

Tools Required

- Cordless Drill/Driver
- #2 Phillips Head magnetic Bit, at least 2” in length
- Tape Measure
- 3/16” Hex bit
- M6 Hex bit

Hardware

- #8 X 3/4” Panhead Phillips Wood Screws, qty varies.
- 8 #10-32 X 1/2” 100° Flathead Machine Screw
- 4 Corner Brackets
- 4 Flat Washers
- 4 1/4”-20 X 3” Cap Screw
- 8 M8 X 1/2” Cap Screw
- 4 1/4” Flat Nuts

Installation

1. Unpack frame and hardware.
2. Important: Slide Crossrails over welded brackets on legs, ensuring cope lip in crossrail is facing outward. Secure Crossrails by using 2, #10-32 machine screws. See Figure A.
3. Install Corner brackets in each corner using 2- M8 Cap Screws per bracket. Install 1/4”- 20 Cap screw and Washer through the hole in the center of the bracket and thread into flat nut on the inside of the leg as shown in Figure B.
4. Unpack top and lay face down on clean, soft surface that will not scratch face.
5. Center Frame on the top, holding a consistent 3/8” margin around the frame. Secure frame to bottom of surface using included #8 X 3/4” Panhead wood screws into the center of the attachment slots. Centering the screws in the slots allow butcherblock tops to move as it changes sizes due to environmental changes. See Figure C.
6. Set the assembled table upright. Taking care not to scratch top or frame. Two people are required on larger tops. On static units with glides, level unit by turning glides to desired height.

Figure A

Figure B

Figure C