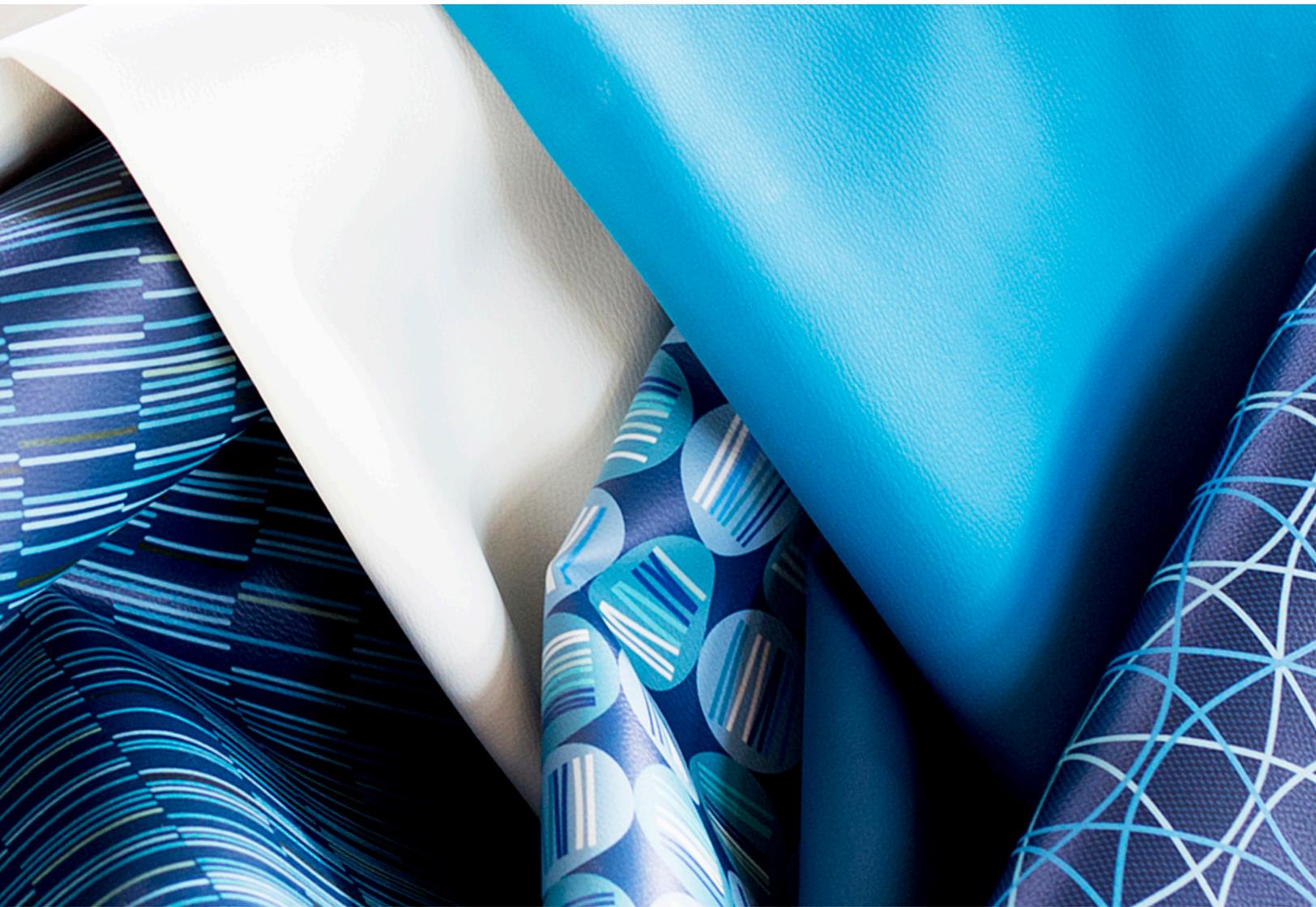


Kimball® Health

enviroleather™  
by LDI 



A PRACTICE GREENHEALTH PROGRAM

- |              |                 |            |
|--------------|-----------------|------------|
| Balance K    | Garden Party K  | Montana C  |
| Berkshire C  | Harmony K       | Sierra C   |
| Breeze K     | Holistic K      | Synergy K  |
| California C | Ink-Gard Plus C | Tranquil K |
| Droplet K    | Meditate K      |            |

Kimball Healthcare and EnviroLeather™ by LDI have partnered to offer a wide range of PVC-Free Faux Leather solids, textures and print patterns durable enough for the harsh demands of Healthcare and Higher Education, yet sophisticated and luxurious enough for Hospitality and Corporate environments. By eliminating the intentional use of vinyl (PVC), flame retardants, formaldehyde, perfluorochemicals (PFC's) and antimicrobial biocides\*, this collection of materials helps facilities meet the criteria outlined in the Healthier Hospitals Healthy Interiors Safer Chemicals Challenge. (\*The Montana Collection includes a silver based antimicrobial additive.)

Utilizing an industry first digital print technology, pattern colorways can be customized for as little as 5 yards with no upfront costs or risk of discontinuation. EnviroLeather™ has been specified for high profile projects with clients such as Kaiser Permanente, Cleveland Clinic, United Nations, Google, US Air, Harvard, and UCLA. Not only can you feel good about doing something to help minimize people's exposure to harmful toxins, you can also feel confident that the material is engineered to hold up to rigorous use and last a long time.

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## VINYL (PVC)

Vinyls are made with PVC, plasticizers and toxic additives that have been linked to serious environmental and health hazards.

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## ENVIROLEATHER™

EnviroLeather™ is PVC-Free and Plasticizer-Free. It also contains no halogens, no flame retardants, and no heavy metals.

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## TRADITIONAL POLYURETHANES (PU)

Polyurethanes are PVC-Free, but many of them still have toxic additives and residual solvents that contribute to poor indoor air quality. Also, some PUs have performance issues such as wrinkling on furniture after extended use, poor scratch / abrasion resistance on edges, and problems with alcohol resistance.

EnviroLeather™ has very low VOCs and passes the stringent CAL 01350 air quality emission test. It is made with a hybrid, TPE formulation that has more elasticity for wrinkle recovery. This unique formula gives a soft feel, yet has superior scratch and chemical resistance.

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## LEATHERS

The process for making leather out of animal hides uses very toxic chemicals. There are several studies linking increased occurrences of lung, pancreatic, kidney, skin, nasal and other cancers to people who work in, or live near, leather tanneries.

EnviroLeather™ is animal-friendly and designed to have minimal impact on the environment and to limit people's exposure to toxins.

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## HARMFUL PFC'S

Woven fabrics have irregular surfaces that can trap dirt and microbes and are more difficult to keep clean. They are also not impervious to fluids and can have durability issues. In order to solve these problems, many upholstery fabrics are finished with a perfluorochemical (PFC) treatment. The problem is that PFC's are toxic. Studies show they impair child development and are suspected carcinogens. They also bio-accumulate and have been found in polar bear, dolphin and human blood.

EnviroLeather™ is very durable and impervious to fluids. It is designed to resist staining and to hold up to repeated cleanings with harsh chemicals. Now, with our new eco-friendly print process, you can have the look of a woven textile without using harmful PFC's.

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The EnviroLeather™ Team is ready to discretely assist you in winning your next project. Please feel free to use us as a resource.

### Director of Sales

#### West Coast

Lori Sherwood  
p: 949-353-0024  
e: lsherwood@enviroleather.com

#### Midwest

Chris Rogers  
p: 812-309-3654  
e: crogers@enviroleather.com

#### East Coast

Josh Dame  
p: 866-332-0700  
e: joshdame@ldisolutions.com

### Customer Service

Jordan Blackman  
p: 603-812-7147  
e: jblackman@enviroleather.com

Miranda Pollard  
p: 866-332-0700  
e: customerservice@enviroleather.com