Side Chairs

➤ See page 36.3 to specify.

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Height</td>
<td>31(\frac{3}{4})&quot;</td>
</tr>
<tr>
<td>Width</td>
<td>24&quot;</td>
</tr>
<tr>
<td>Depth</td>
<td>25&quot;</td>
</tr>
<tr>
<td>Arm height</td>
<td>25(\frac{1}{4})&quot;</td>
</tr>
<tr>
<td>Seat height</td>
<td>18&quot;</td>
</tr>
<tr>
<td>Seat width</td>
<td>21&quot;</td>
</tr>
<tr>
<td>Seat depth</td>
<td>19(\frac{1}{2})&quot;</td>
</tr>
</tbody>
</table>
Steam-bent frame is constructed of kiln-dried European beech to support the body’s curves.

Wall-saver legs flare slightly so they contact the baseboard first, saving the wall’s finish.

Seat rails are reinforced with wood corner blocks and cleats attached with glued and wood screws.

Back is fully upholstered. Cushions are high-resiliency, CFC-free foam.

Seat suspension is constructed of plywood that is machined to form an open perimeter. Unidirectional webbing is machine-stretched across the open perimeter and stapled at the edges to form a comfortable, secure suspension.

Seat assembly is attached with wood screws to wood cleats on the frame.

Seat cushion is made of 1 ¼” thin-profile, high-resiliency, CFC-free foam for maximum comfort and durability.

Seat upholstery is wrapped over the seat cushion.

Contrasting upholstery on backs and seats is available on Tucker seating. If different price grades are selected, use our electronic specification tool for accurate pricing.

Nylon glides are ⅜” in diameter.

Joints are securely fastened with mortise and tenon joinery or double-doweled construction to ensure long-term use.
## Side Seating

with Kimball Upholstery

<table>
<thead>
<tr>
<th>Model</th>
<th>Kimball Upholstery Price Grade</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 or COM</td>
</tr>
<tr>
<td>Side Chair</td>
<td></td>
</tr>
<tr>
<td>K53S1AUCOU</td>
<td>$938</td>
</tr>
</tbody>
</table>

How to Specify

1. Model
2. Back:
   - Upholstery grade
   - Upholstery number
3. Seat:
   - Upholstery grade
   - Upholstery number
4. Frame:
   - Finish price group: STD = Group 1
   - Finish designator

Contrasting upholstery is available with Kimball upholstery, COM, COL, or Alliance Program upholstery. Use an electronic specification tool for accurate pricing.

Thin, thick, or stiff materials may result in gathers and puckers at corners, contours, and seams.

➤ See page 36.6 for COM/COL yardage requirements.
## Side Seating

with Alliance Program Upholstery

### Alliance Upholstery Price Grade

<table>
<thead>
<tr>
<th>Model</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
<th>I</th>
</tr>
</thead>
<tbody>
<tr>
<td>K53S1AUCOU</td>
<td>$1021</td>
<td>$1063</td>
<td>$1095</td>
<td>$1127</td>
<td>$1160</td>
<td>$1200</td>
<td>$1226</td>
<td>$1269</td>
<td>$1306</td>
</tr>
<tr>
<td></td>
<td>1344</td>
<td>1405</td>
<td>1528</td>
<td>1605</td>
<td>1623</td>
<td>1637</td>
<td>1656</td>
<td>1676</td>
<td>1759</td>
</tr>
</tbody>
</table>

### How to Specify

For each upholstery grade step in the model specification, combine the Alliance partner designator and fabric grade as follows:

- **ARC[grade]** = Arc Com
- **CAR[grade]** = Carnegie
- **CFS[grade]** = CF Stinson
- **LDI[grade]** = EnvirolLeather
- **KNL[grade]** = KnollTextiles
- **MHM[grade]** = Maharam
- **MAF[grade]** = Mayer Fabrics
- **MOM[grade]** = Momentum
- **ULT[grade]** = Ultrafabrics

➤ See the corresponding Kimball upholstery pricing page for complete "How to Specify" steps.

---

**IMPORTANT:** Orders cannot be cancelled for chairs specified with Alliance Program upholstery.

Contrasting fabric is available. Use an electronic specification tool for accurate pricing.
## Wood

**Price Group 1**
- **MC** Amber Cherry
- **CC** Cordoba Cherry
- **MH** Mocha Cherry
- **SC** Sedona Cherry
- **IM** Brighton Maple
- **TM** Huntington Maple
- **ES** Espresso Walnut
- **MW** Midtown Walnut
- **TW** Tribeca Walnut
- **UW** Urban Walnut
- **CX** Coco
- **SX** Sienna

- **CO** Canyon Straight Grain
- **DF** Driftwood Straight Grain
- **YO** Monterey Straight Grain
- **NW** Tuscan Straight Grain

1 CX Coco and SX Sienna price group 1 finishes on wood seating coordinate with the price group 2 sapele finishes with the same name, but are not a direct match.

➤ See the Kimball Surface Materials Reference Guide at www.kimball.com for a complete overview of the Kimball materials program, including:
- Characteristics of wood
- Special wood finishes
- Customer-specifed laminate (CSL)
- Customer-specifed paint (CSP)
- Fabric application and colorways
- Customer’s own material (COM) overview
- Alliance program
- TB133 process

IMPORTANT: Wood finishes applied to solid hardwood are complementary to the same wood finish applied to wood veneer, but not an exact match.

➤ Contact Customer Service for more information.
Upholstery

Applies to:
• Tucker seating

Kimball Seating Fabric
Price Grades 1–7
➤ See the Surface Materials Reference Guide at www.kimball.com for the most up-to-date list of available seating fabric patterns.

Kimball Leather
Price Grades L7 and L8
➤ See the Surface Materials Reference Guide at www.kimball.com for the most up-to-date list of available seating leather.

Alliance Fabric
Price Grades A–R

COM/COL Yardage Requirements

<table>
<thead>
<tr>
<th>Model</th>
<th>COM Non-Dir.</th>
<th>1–4&quot; Repeat</th>
<th>5–11&quot; Repeat</th>
<th>12–18&quot; Repeat</th>
<th>COL Square Feet</th>
</tr>
</thead>
<tbody>
<tr>
<td>KS3S1UCOU</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Entire Unit</td>
<td>1.4</td>
<td>1.7</td>
<td>2.2</td>
<td>2.8</td>
<td>28.0</td>
</tr>
<tr>
<td>Back</td>
<td>0.6</td>
<td>0.8</td>
<td>1.2</td>
<td>1.8</td>
<td>12.0</td>
</tr>
<tr>
<td>Seat</td>
<td>1.0</td>
<td>1.1</td>
<td>1.4</td>
<td>1.5</td>
<td>20.0</td>
</tr>
</tbody>
</table>

Kimball has analyzed each model to most accurately reflect the COM/COL yardage requirements shown at right. The yardage requirement for each model is based on 54"W fabric and cutting the fabric up the roll.

For widths other than 54", increase the yardage requirement by the factors below:

<table>
<thead>
<tr>
<th>Fabric width</th>
<th>Increase yardage</th>
</tr>
</thead>
<tbody>
<tr>
<td>50&quot;–53&quot;</td>
<td>15%</td>
</tr>
<tr>
<td>48&quot;–49&quot;</td>
<td>30%</td>
</tr>
<tr>
<td>45&quot;–47&quot;</td>
<td>45%</td>
</tr>
</tbody>
</table>

If repeat is larger than 18", contact Customer Service to confirm the correct amount of yardage required.

When ordering 10 or more chairs in the same COM, yardage requirements may be reduced.
➤ Contact Customer Service.